



FITTING INSTRUCTIONS

PRODUCT:

NEW FLEXITRADE CANOPY

VEHICLE:

NISSAN NAVARA D23 MY21

PART NUMBER:

ALL PREFIX 1077DC LL/LS/SS 10S

NOTE: Please familiarise yourself with the instructions before you start to ensure you are clear on all aspects of the fit

TOOLS REQUIRED

- Marker Pen
- Drill
- 4 and 11mm Drill Bits
- Setting Tool with M8 Tip
- Stanley Knife
- Scissors
- Spanner 13.0

SAFETY EQUIPMENT

- Hearing protection as required
- Eye protection required

DIRECTIONS:

1. Clean the vehicle cab rear window and the outside front canopy window.



2. Ensure the canopy door handles and vehicle tailgate are closed.

Place canopy onto the well-side in the desired location, so that the rear door engages with the tailgate.

Check that the canopy is centred left to right.

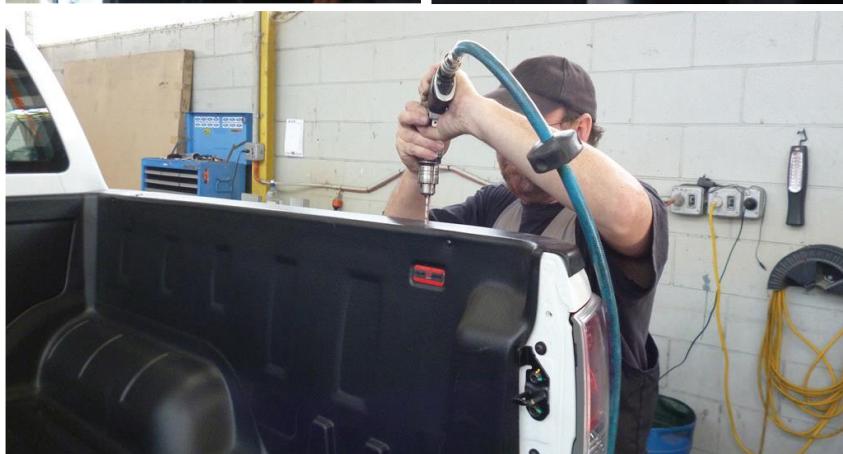


3. Mark out the drill locations using a marker pen through the pre-drilled holes in the canopy base rail.

Once marked out, remove the canopy and place it nose down on a protective surface.



4. Drill pilot holes with a 4mm drill bit through the top of the well-side using the drill location markings as a guide.



5. Re-drill the pilot holes with an 11mm drill bit (if there is an over rail bed liner fitted remove it) then apply rustproofing wax to the holes.



6. Install Rivstud inserts into the holes using a setting tool. Ensure that the Rivstud inserts are installed straight and vertical.



7. Reinstall the over rail bed liner.

8. Apply a U-shaped canopy sealing bead across the front section of the well-side/liner as shown (in generally)



9. **Nissan Navara D23 MY21** – as the tub headboard is lower than the sides as shown. Cut two additional lengths of canopy sealing bead approx. 100 mm long and lay them at an angel to cover the gap at the transition between the layers on each side of the well-side.



10. Apply another bead all the way around the vehicle well-side/liner, from rear corner to rear corner, (run the canopy sealing bead around the outside of the Rivstud). Overlap the initial U-shaped bead so that it is two layers thick.



11. Cut two additional lengths of canopy sealing bead approx. 100mm long and lay them at an angle so they cover the gap at the transition between the layers on each side of the well-side.



Note: Torque the canopy (25Nm) over two or more steps, with settling time in between, will allow canopy to be clamped down further without over torqueing.

12. Place a rubber washer over the top of each stud.

Note: the rubber washer is a setting block and must be installed between the vehicle and the canopy



13. Lift and place the canopy onto the well-side using the studs to locate the canopy. Ensure that the canopy is lowered straight down.



FIT KIT SET CONTECTS:

14. Bolt the canopy to the vehicles well-side with the nuts provided.

Note: Do not attempt to slide the canopy along the butyl as it can catch and pull the butyl bead out of position reducing the effectiveness of the seal.



15. Trim outside excess door seal.

Note: Trimming length can vary over the canopy range. Trim length to suit each fitting.



16. Apply protective clear tape to the vehicle tailgate. Checking its location is matched to the door seal.



17. Drill a 4mm hole into the left side taillight cavity and unbolt the taillight assembly.



18. Run the high stop light wiring through the hole into the taillight cavity and connect it into the stop light wiring using the Quick Connectors.
Reinstall the taillight assembly.



19. Perform water testing and quality inspection.

FLEXIGLASS BADGE INSTRUCTION

20. Flexiglass Badges have to be attached on both left and right hand side of the canopy at the side rear canopy area.

Note: please following the recommended measurement as per below photo

