



Ford Falcon AU BA BF

Installation Instructions for Primed Hard Tonneau Cover

Place these instructions in vehicle's glove box after installation is complete.

IMPORTANT: Check that all listed components of this kit detailed in this document are present.

Item	Component Name	QTY
1	Primed lid	1
2	Fitting Instructions	1
3	Foam Tape Kit	1
1	Fitting Kit	1

Tools & Safety Equipment :

Electric drill, Phillips head drill bit, Torx bit T40, 5mm Allen key, Stanley knife, Masking tape, marking pen or pencil.

Hearing Protection, Eye Protection and Gloves as required

1. Remove primed lid from the box. Turn the lid upside down and place the lid on a stand
2. Mask up carpet ready for painting
3. Turn lid over and prep for painting



CAUTION: Lid has been primed using PPG Autothane primer
The primed lid requires appropriate sanding for two pack paint application

Recommendation:

Dry—P500 Sand Paper

Wet—P800 Sand Paper

1. Paint the lid.
2. Make sure that there is a 4cm border of paint underneath the whole lid.
3. After paint has cured, detail lid
4. After finishing detailing flip the part over. Fit foam tape kit to lid.

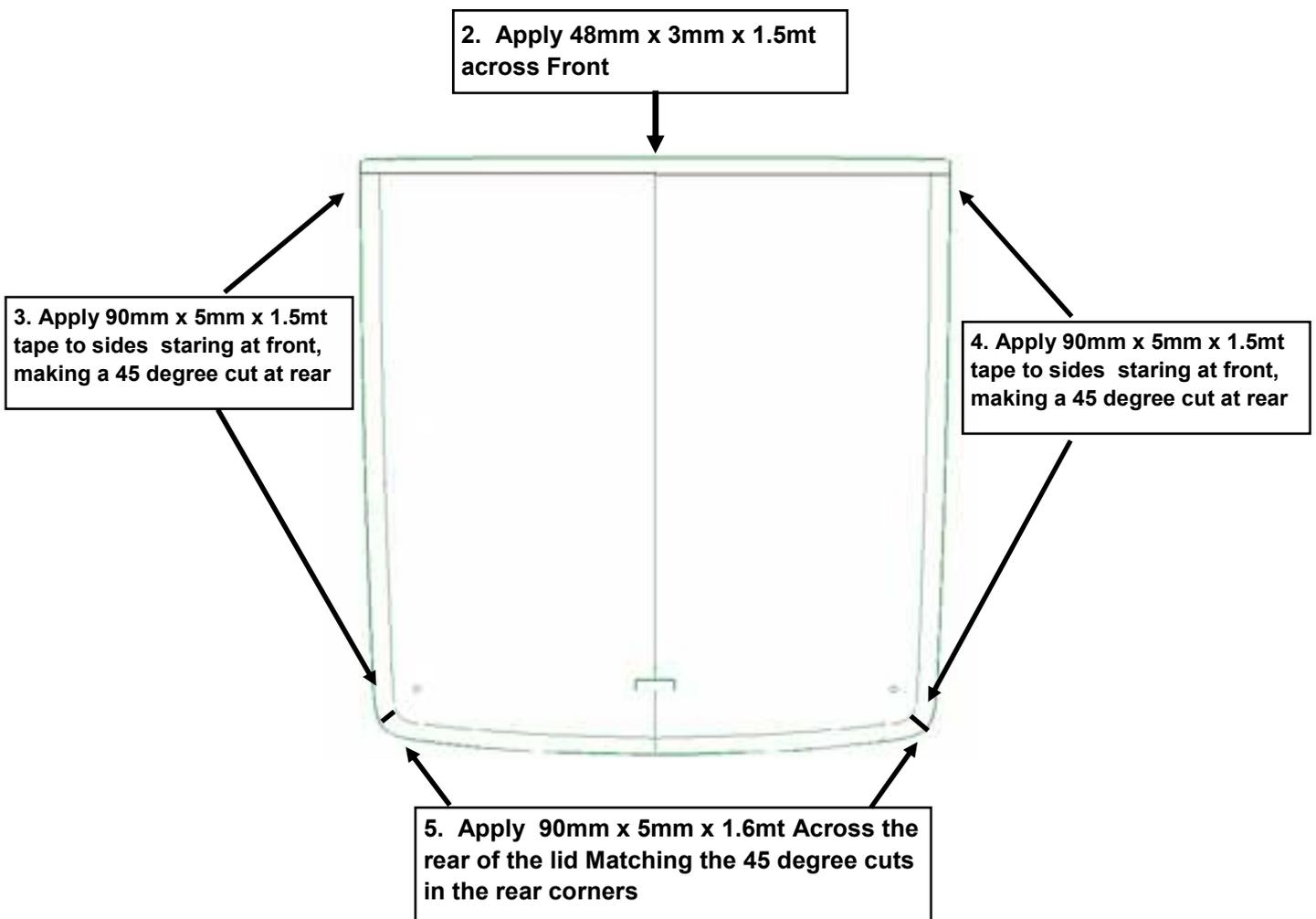
Ford AU BA BF Primed Lid

Foam Tape Kit

Item	Description	Qty	Size
1	48mm x 3mm Tape	1	1.5mt
2	90mm x 5mm Tape	2	1.8mt
3	90mm x 5mm Tape	1	1.6mt

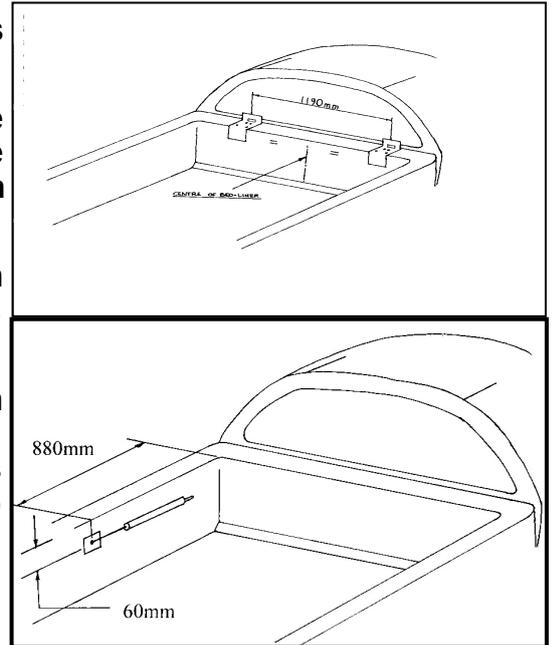
Installing Foam Tape Kit

1. Turn Lid upside down making sure to protect paint work.
2. Apply the 48mm x 3mm x 1.5mt Tape across front of lid.
3. Apply the 1st 90mm x 5mm x 1.8mt tape on side of lid, starting at front and making a 45 degree cut at rear
4. Apply the 2nd 90mm x 5mm x 1.8mt tape on side of lid, starting at front and making a 45 degree cut at rear
5. Apply the 90mm x 5mm x 1.6mt tape across the rear of the lid, Matching the 45 degree angle cuts in the rear corners as shown .



AU BA BF FORD FITTING INSTRUCTIONS

1. Place the Ute Lid onto the Ute body and ensure it is sitting correctly on the body with even gaps all round.
2. Marked the centre position of each of the front hinge tongues onto the bedliner and then remove Ute Lid. The marks should be 1190mm apart. **Refer to diagram on right.**
3. Align the centre of the hinge slot brackets supplied with the marks and attach using the self-drilling screws supplied (4 per hinge).
4. Measuring along the inside top edge of the tray **880mm** and then down approximately **60mm** and mark the ball position for gas strut brackets. Attach gas strut brackets using self-drilling screws ensuring that the screws go into the metal of the vehicle. **Refer to diagram on right.**



5. Attach the small shaft end of the gas struts onto the gas strut brackets, by 'clicking' them in place.
6. With the lid upside down, unscrew the 3 Phillips head screws [each side] and fit the matching gas strut brackets onto the lid.
7. With one person on each side, carefully lift the Lid vertical and insert the hinge tongues into the hinge slots on the front bar assembly. Carefully lower the lid, ensuring that the tongues are fully inserted into the hinge slots.

Note: The gas struts may be removed at any time to remove the Lid by inserting a small screwdriver under the metal spring clip on the gas strut end and gently easing it out. You can then pop the strut off the ball. **Never completely remove the spring from the gas strut end, and never force the strut off the ball.**

8. Attach the cylinder end of the gas struts onto the brackets on the Ute Lid. Adjust the rear lock brackets up or down until light pressure is required to lock the lid.
9. Close the Lid and check to see if it fits snugly and evenly around both sides and the back. Make sure it sits down snugly over the tailgate. If it does not, then adjust as follows:

- A: Open the Lid and disconnect the gas struts from the brackets on the Lid.
- B: Loosen the 4 Allen key bolts on each of the two hinge tongues on the Lid.
- C: One person needs to lie on their back in the utility while the second person closes the Lid and adjusts the fit by settling the Lid into the ideal position. The person in the Ute then re-tighten the Allen head bolts before opening the Lid.
- D: Open the Lid and reattach the gas struts.

10. Open the tailgate and close the lid, now mark the position of the lock plate checking that the top of the locking plate will catch on the lock striker. Open lid and using the self drilling screws attach the lock bracket make sure the screws are evenly placed in the middle of the holes to allow for adjustment up or down.

Refer to diagram on right.

11. Close the Ute Lid and try the lock. You may need to adjust the lock bracket on the tailgate up or down. When correctly adjusted, you should need to apply slight pressure to the UTE LID in order to operate the lock.

Do not over-tighten lock or it will cause damage.



Your utility should now look fantastic with its new lid fitted. Remember, when removing and re-fitting your Ute lid ensure that the hinges are fully engaged to avoid damaging or bending them.

MAINTENANCE: Painted Lids will need to be polished and kept clean just as you would the other painted areas of your vehicle. Regularly check that all brackets and screws are tight.

WARNING – Don't allow people or animals beneath the Lid. Don't place excessive weight on Lid. Always lock the Lid when driving or reversing.